



The Steel Company of Canada

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# Hamilton Works Community Liaison Committee (CLC) Meeting

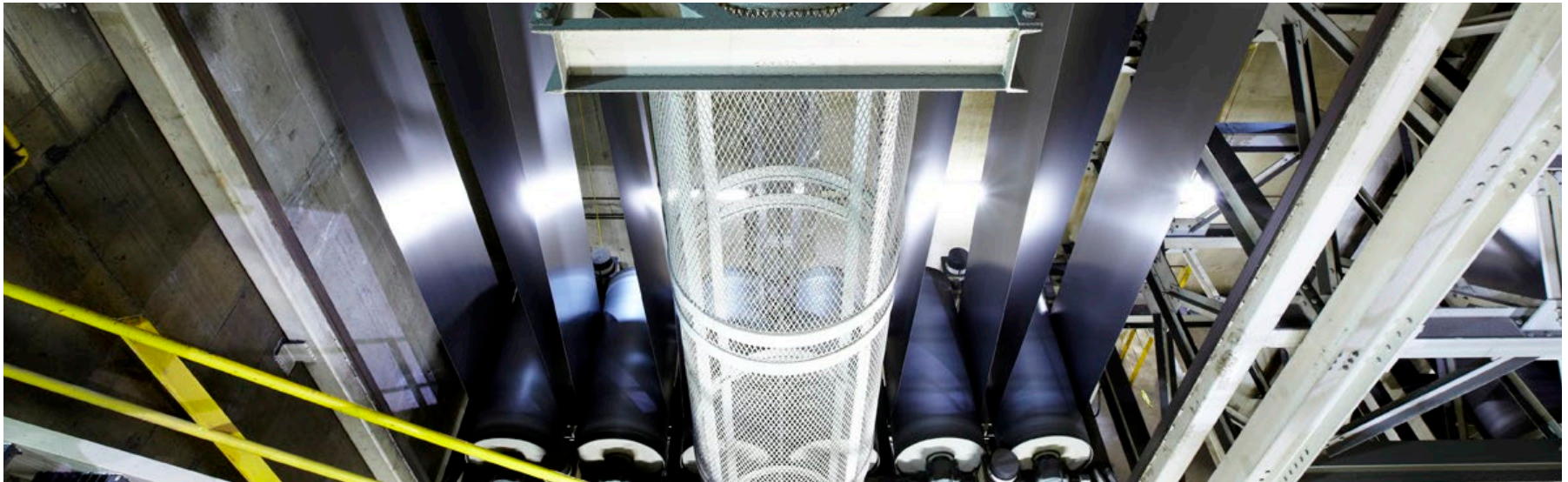
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October 27, 2021

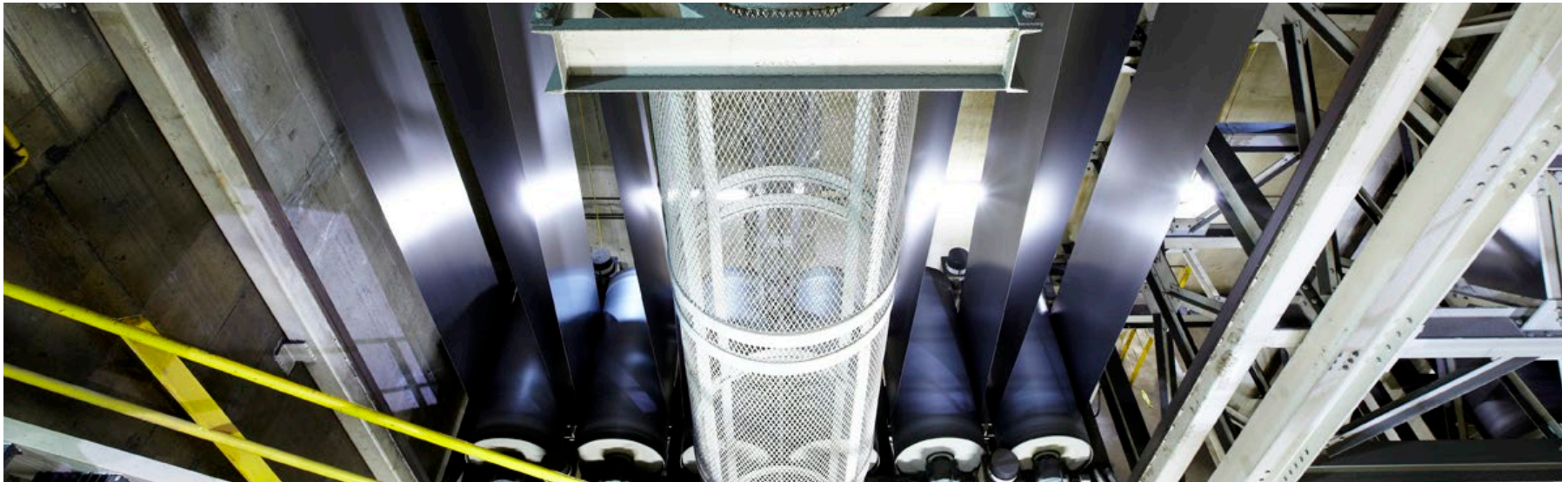
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1. Welcome
2. Review and Approval of Agenda
3. Review and Approval of Minutes of 28 July 2021 Meeting
4. Coke Battery Performance
5. Water Monitoring Overview
6. Community Feedback
7. Proposed Meeting Dates for 2022
8. Adjournment



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# Coke Battery Performance – Method 303

## Performance Review – Daily (Q3 2021)



Date	Doors (% Leaks)	Lids (% Leaks)	Off-takes (% Leaks)
2015 Thresholds (July 2 start)	54%	2%	NA
2016 Thresholds	32%	2%	NA
2017-2019 Thresholds	10%	2%	5%
<b>2020 - 2021 Thresholds</b>	<b>5%</b>	<b>1%</b>	<b>4%</b>
<b>Jul – Sep 2021 Range (Average)</b>	<b>0 – 6.72% (1.30%)</b>	<b>0 – 2.28% (0.29%)</b>	<b>0 – 3.8% (0.88%)</b>

### Daily Measurements Performed

- All weekdays, except for holidays
- 6 Saturdays
- 9 Sundays

### Jul – Sep Operational Adjustments

- 2 operational adjustments for doors
- 2 operational adjustment for lids

# Coke Battery Performance – Method 303

Performance Review – 30-Day Rolling Avg. (Q3 2021)



Date	Doors (% Leaks)	Lids (% Leaks)	Off-takes (% Leaks)	Charging (sec) (log avg)
2015 Limits (July 2 start)	38%	0.8%	25%	12 sec
2016 Limits	22.5%	0.8%	15%	12 s
2017-2019 Limits	7%	0.8%	4.2%	12 s
<b>2020 - 2021 Limits</b>	<b>4%</b>	<b>0.4%</b>	<b>2.5%</b>	<b>12 s</b>
<b>Jul – Sep 2021 Range (Average)</b>	<b>1.09 – 1.56% (1.30%)</b>	<b>0.13 – 0.4% (0.28%)</b>	<b>0.57 – 1.31% (0.91%)</b>	<b>5.04 – 7.53 s (6.35 s)</b>

## Jul – Sep Performance

- In compliance with 2021 limits

# Coke Battery Performance – Method 303

## Performance Review – Daily Observations (Q3 2021)



Date	Pushing Emission (opacity %)
2015 Threshold (July 2 start)	≥ 50%
2016 – 2018	≥ 50%
2019	≥ 40%
<b>2020 - 2021</b>	<b>≥ 30%</b>
<b>Jul - Sep 2021 Range (Average)</b>	<b>0 – 28.33% (8.48%)</b>

### Jul - Sep Operational Adjustments

- None required

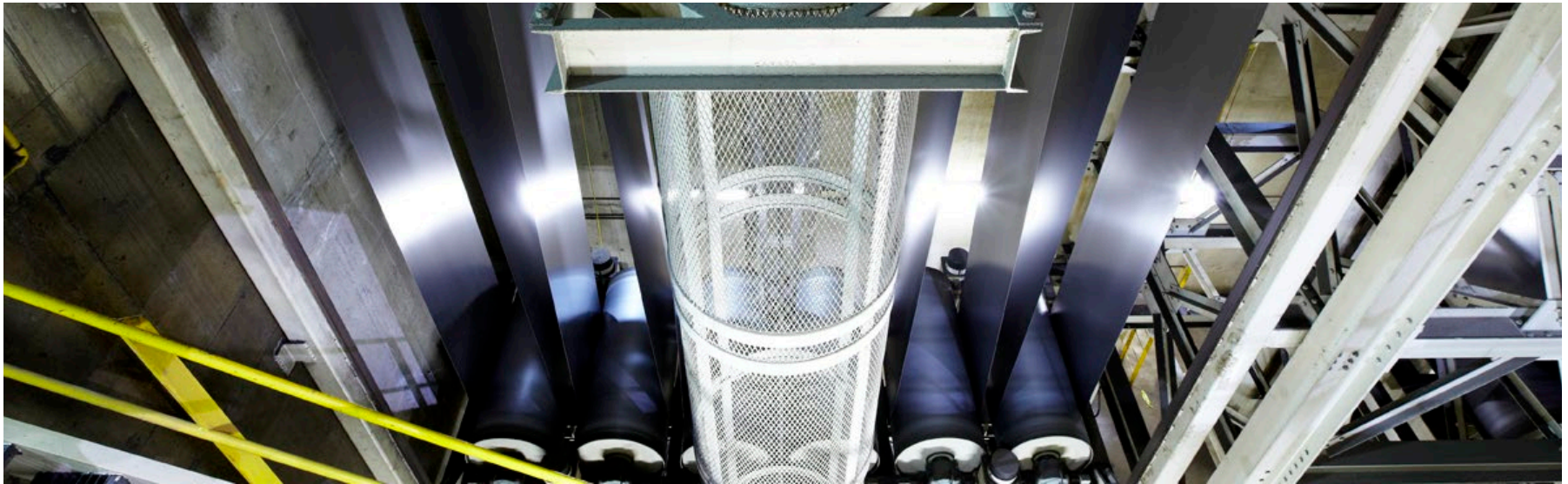
# Coke Battery Performance

## Additional Items



- Community Feedback
  - July 4, 2021: MECP – Greenish Yellow Emissions
    - The Spills Action Centre (SAC) received a complaint about a “greenish-yellow” emission
    - Upon review of Stelco’s visible emissions camera, no reportable emissions observed
  - July 10, 2021: From CLC meeting – Yellow Stack Emissions (cokemaking)
    - Depending on angle of light,  $\text{NO}_2$  emissions may appear yellow/brown
    - Factors which can affect formation of  $\text{NO}_2$  include: coke oven gas (COG) composition in terms of  $\text{NH}_3$  content, COG combustion conditions, flame temperature,  $\text{O}_2$  content, moisture, atmospheric and photochemical conditions around stack outlet
    - How to address this: Continue with consistent operation of stack burner; supplementing battery with natural gas to enhance heating if required
- MECP to provide verbal comments

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# Water Monitoring

## Overview



Effluent monitoring is managed under Stelco's Environmental Management System and includes:

- Monitoring MISA parameters at the plant outfalls (now under Environmental Compliance Approval – ECA)
- Monitoring City of Hamilton Sanitary Sewer By-Law parameters under the Sanitary Sewer Agreement
- Reporting to MECP and the City of Hamilton
- Reporting to Hamilton Harbour Remedial Action Plan (RAP)
  - report “net” loading (effluent minus influent concentration)

## Google Earth view of Stelco

- Outfalls
- Sanitary Sewer

# Water Monitoring

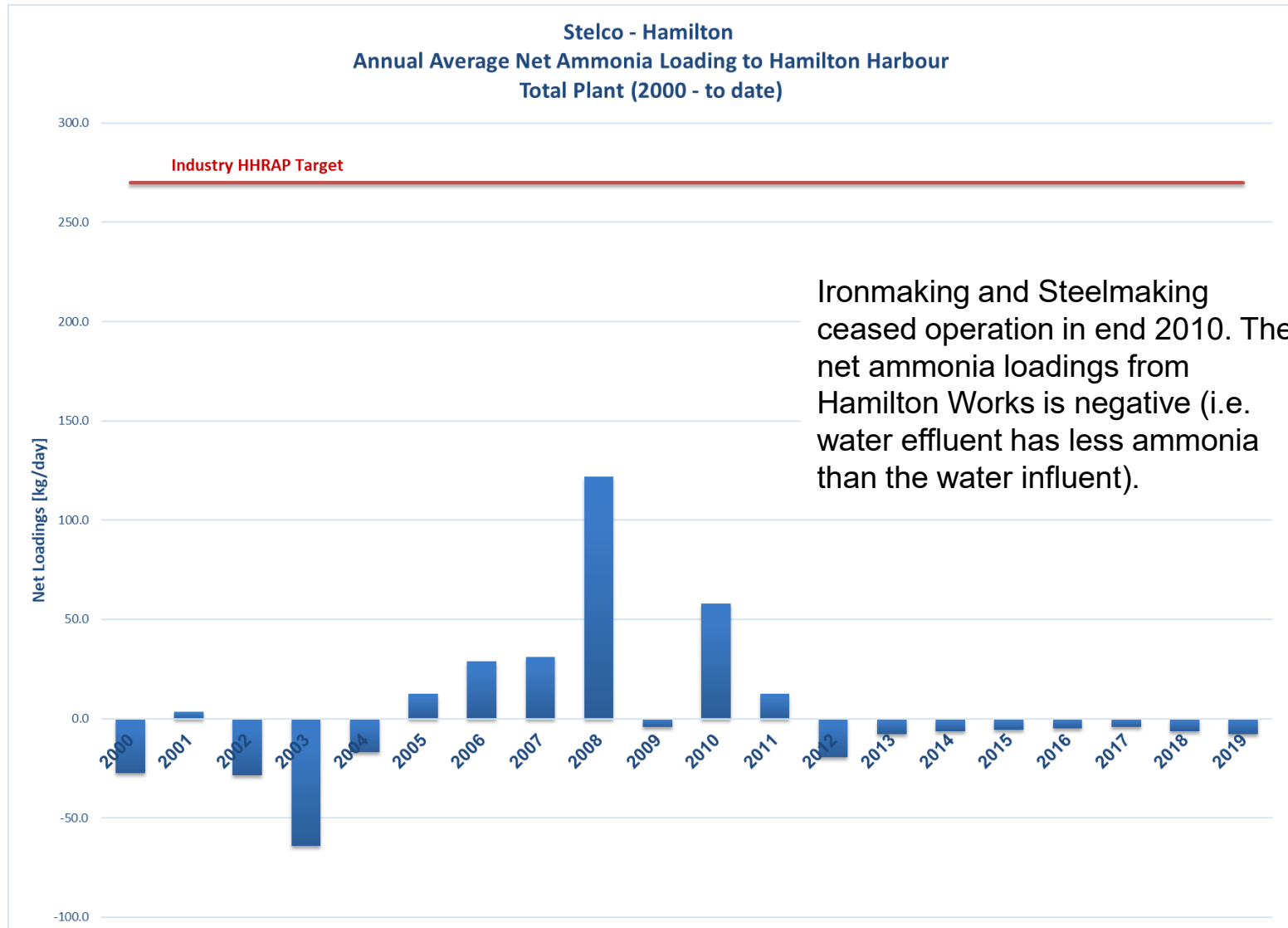
## Hamilton Works - Water Outfalls



1. East Side Filter Plant (process water) – weekly, daily, quarterly  
*Cn, NH<sub>4</sub>, TSS, Pb, Zn, Cr, Phenolics, B[a]P, Benzene, Naphthalene, oil & grease (O&G)*
  2. North Outfall – currently not in use
  3. 60" Sewer – weekly, quarterly  
*Cn, NH<sub>4</sub>, TSS, Pb, Zn, Phenolics, B[a]P, Benzene, Naphthalene, O&G*
  4. Northwest Outfall – weekly, quarterly  
*(same as 60" sewer)*
  5. West Side Open Cut - weekly, quarterly  
*(same as 60" sewer)*
- Acute Lethality and Chronic Toxicity - quarterly  
*Rainbow Trout fingerlings and Daphnia magna*
  - Influent - #2 Bayshore Pumphouse  
*All parameters*

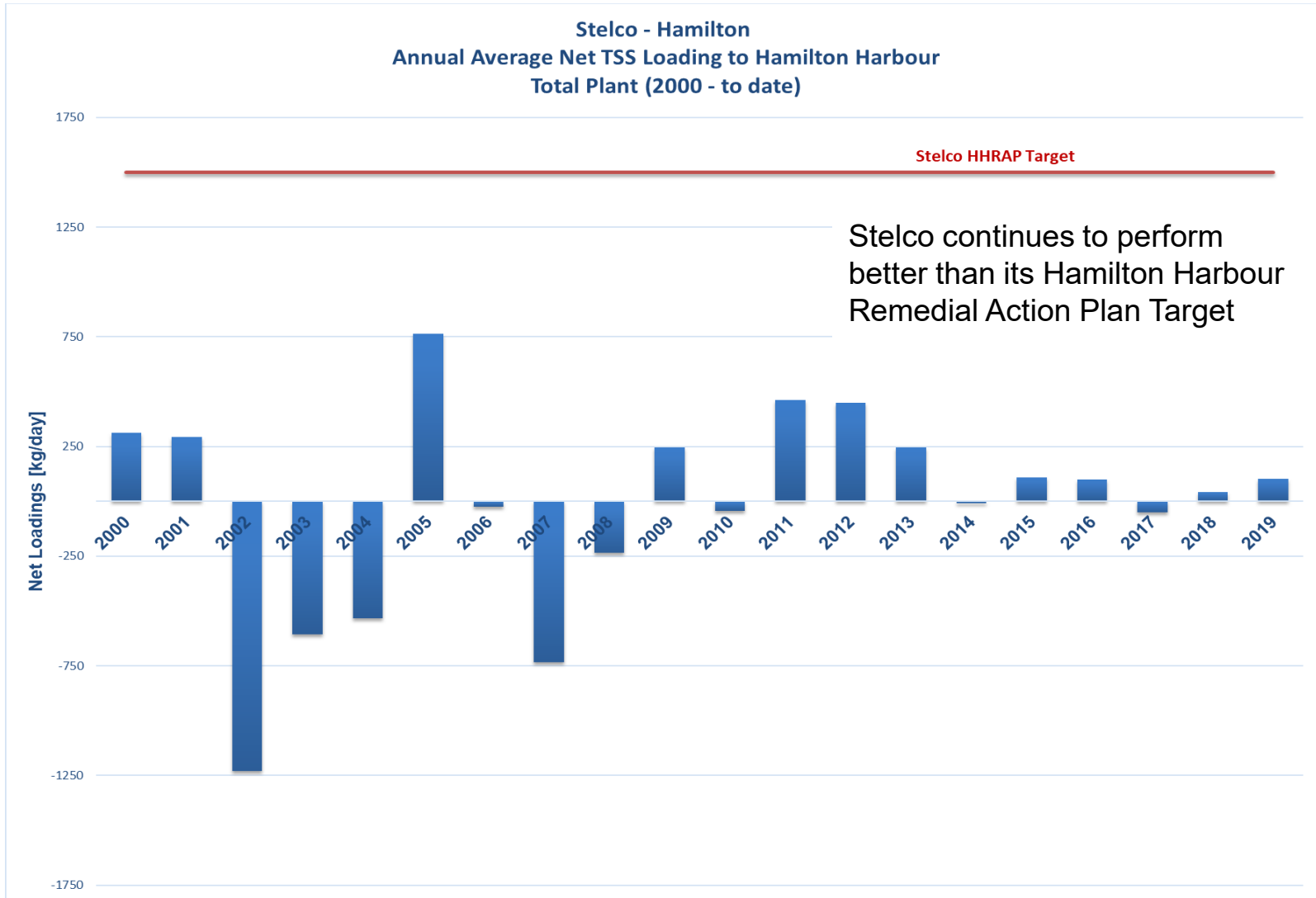
# Hamilton Harbour RAP Loadings

## Overview



# Hamilton Harbour RAP Loadings

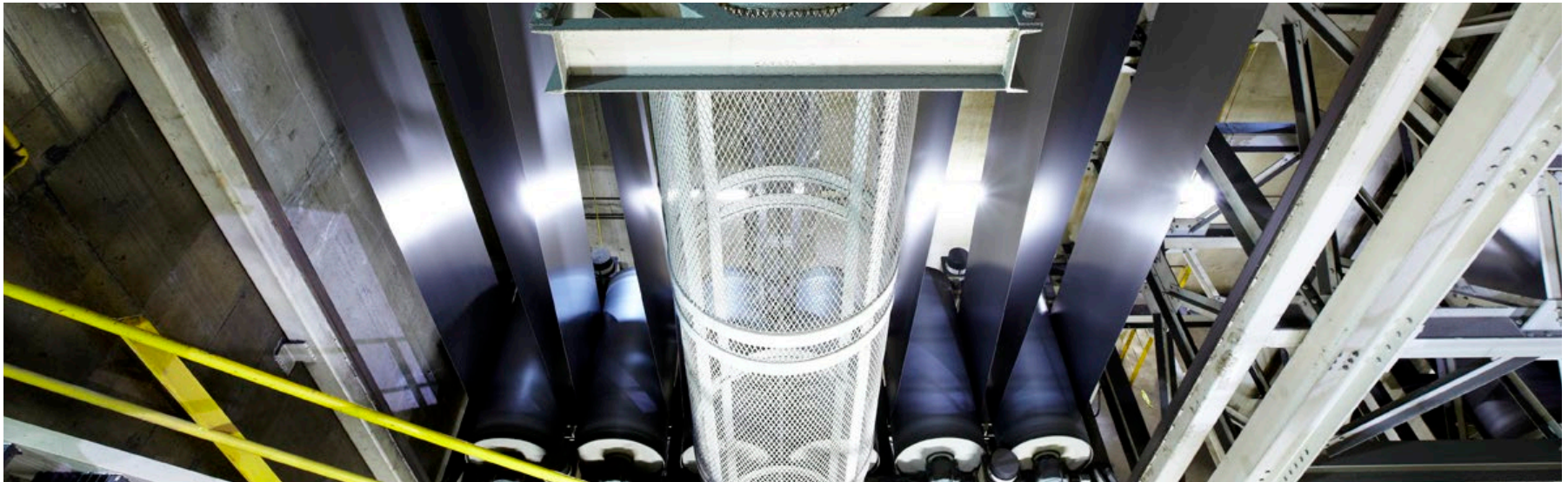
## Overview



# Agenda



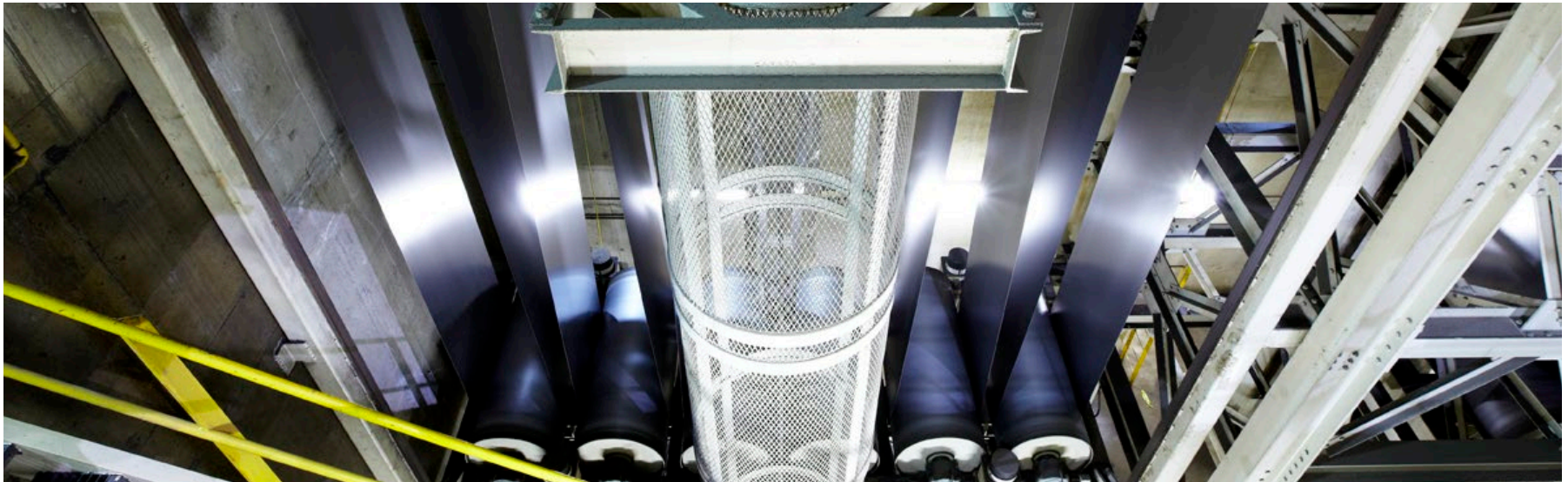
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# Proposed Meeting Dates

Year 2022



- Wed. Jan. 26
- Wed. April 20
- Wed. July 27
- Wed. Oct. 26



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