



The Steel Company of Canada

**BOF Filter Cake
Safety Data Sheet (SDS)**

Section 1 – Identification

1(a) Product Identifier Used on Label: BOF Filter Cake

1(b) Other Means of Identification: None

1(c) Recommended Use of the Chemical and Restrictions on Use: None

1(d) Name, Address, and Telephone Number:

Stelco Inc.

386 Wilcox Street

Hamilton, ON L8L 8K5

Phone number : (905) 528-2511 (8:00 am to 5:00 pm)

1(e) Emergency Phone Number: 1-888-CAN-UTECH (226-8832) or 613-996-6666

Section 2 – Hazard(s) Identification

2(a) Classification of the Chemical: BOF Filter Cake is considered a hazardous material according to the criteria specified in REACH [REGULATION (EC) No 1907/2006], CLP [REGULATION (EC) No 1272/2008], OSHA 29 CFR 1910.1200 Hazard Communication Standard and the Canadian Hazardous Products Regulations. The categories of Health Hazards as defined in “GLOBALY HARMONIZED SYSTEM OF CLASSIFICATION AND LABELLING OF CHEMICALS (GHS)”, have been evaluated. Refer to Section 3, 8 and 11 for additional information.

2(b) Signal Word, Hazard Statement(s), Symbols and Precautionary Statement(s):

Hazard Symbol	Hazard Classification	Signal Word	Hazard Statement(s)	Precautionary Statement(s)
	Carcinogenicity-2 Reproductive Toxicity - 1A Single Target Organ Toxicity (STOT) Repeat Exposure-1	Danger	Suspected of causing cancer. May damage fertility or the unborn child. Causes damage to central nervous system and lungs through prolonged or repeated exposure. Causes severe skin burns and serious eye damage. Harmful if swallowed. May cause respiratory irritation.	Do not breathe dusts. Wear protective gloves/protective clothing/eye protection /face protection. Wash thoroughly after handling. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Use only outdoors or in a well ventilated area. If exposed, concerned or feel unwell: Get medical advice/attention, call a poison center or doctor/physician. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center or doctor/physician. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If swallowed: Rinse mouth. Do NOT induce vomiting. Call a poison center or doctor if you feel unwell. Store locked up. Dispose of contents in accordance with federal, provincial, state and local regulations.
	Eye Irritation - 1 Skin Irritation - 1B			
	Acute Toxicity-Oral - 4 Single Target Organ Toxicity (STOT) Single Exposure-3			

2(c) Hazards Not Otherwise Classified: None Known

2(d) Unknown Acute Toxicity Statement (mixture): None Known

Section 3 – Composition/Information on Ingredients

3(a-c) Chemical Name, Common Name (Synonyms), CAS Number and Other Identifiers, and Concentration:

Chemical Name	CAS Number	EC Number	% weight
Iron and Iron Oxides	7439-89-6	231-096-4	45-97
	1345-25-1	215-721-8	
	1309-38-2	215-169-8	
	1309-37-1	215-168-2	
Calcium Oxide	1305-78-8	215-138-9	3-15
Zinc Oxide	1314-13-2	215-222-5	3-14
Silica, Fused	60676-86-0	262-373-8	1-3
Manganese Oxide	1344-43-0	215-695-8	0.8-2
Carbon	7440-44-0	231-153-3	0.6-4
Magnesium Oxide	1309-48-4	215-171-9	0-7
Aluminum Oxide	1344-28-1	215-691-6	0-1
Lead Oxide	1309-60-0	215-174-5	0-0.3

EC- European Community

CAS- Chemical Abstract Service

Section 4 – First-aid Measures

4(a) Description of Necessary Measures: If exposed, concerned or feel unwell: Get medical advice/attention, call a poison center or doctor/physician.

- **Inhalation:** Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center or doctor/physician.
- **Eye Contact:** If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.
- **Skin Contact:** If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.
- **Ingestion:** If swallowed: Rinse mouth. Do **NOT** induce vomiting. Call a poison center or doctor/physician if you feel unwell.

4(b) Most Important Symptoms/Effects, Acute and Delayed (Chronic):

Acute effects:

- **Inhalation:** Excessive exposure to high concentrations of dust may cause irritation to the eyes, skin and mucous membranes of the upper respiratory tract.
- **Eye:** Particles of iron or iron compounds may become imbedded in the eye. Excessive exposure to high concentrations of dust may cause irritation to the eyes.
- **Skin:** Skin contact with dusts may cause irritation or sensitization, possibly leading to dermatitis. Skin contact with metallic dusts may cause physical abrasion.
- **Ingestion:** Ingestion of dust may cause nausea and/or vomiting.

Chronic Effects:

Individuals with chronic respiratory disorders (e.g., asthma, chronic bronchitis, emphysema, etc.) may be adversely affected by any airborne particulate matter exposure. Persons with pre-existing skin disorders may be more susceptible to dermatitis.

4(c) Immediate Medical Attention and Special Treatment: Treat symptomatically.

Section 5 – Fire-fighting Measures

5(a) Suitable (and unsuitable) Extinguishing Media: Use extinguishers appropriate for surrounding materials.

5(b) Specific Hazards Arising from the Chemical: Not applicable for solid product.

5(c) Special Protective Equipment and Precautions for Fire-fighters: Self-contained NIOSH-approved respiratory protection and full protective clothing should be worn when fumes and/or smoke from fire are present. Heat and flames cause emittance of acrid smoke and fumes. Do not release runoff from fire control methods to sewers or waterways. Firefighters should wear full face-piece self-contained breathing apparatus and chemical protective clothing with thermal protection. Direct water stream will scatter and spread flames and, therefore, should not be used.

Section 6 - Accidental Release Measures

6(a) Personal Precautions, Protective Equipment and Emergency Procedures: For spills involving finely divided particles, clean-up personnel should be protected against contact with eyes and skin. If material is in a dry state, avoid inhalation of dust. Personnel should be protected against contact with eyes and skin. Fine, dry material should be removed by vacuuming or wet sweeping methods to prevent spreading of dust. Avoid using compressed air. Do not release into sewers or waterways. Collect material in appropriate, labeled containers for recovery or disposal in accordance with federal, provincial, state, and local regulations.

6(b) Methods and Materials for Containment and Clean Up: Collect material in appropriate, labeled containers for recovery or disposal in accordance with federal, provincial, state, and local regulations. Follow applicable regulations (e.g. 29 CFR 1910.120) and all other pertinent federal, provincial, state, and local requirements.

Section 7 - Handling and Storage

7(a) Precautions for Safe Handling: Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Do not breathe dusts. Wear protective gloves/protective clothing/eye protection/face protection. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well ventilated area. Avoid direct contact on skin, eyes or on clothing. Emergency safety showers and eye wash stations should be present.

7(b) Conditions for Safe Storage, Including any Incompatibilities: Whenever feasible, store locked up.

Section 8 - Exposure Controls / Personal Protection

8(a) Occupational Exposure Limits (OELs): The following exposure limits are offered as reference, for an experienced industrial hygienist to review.

Ingredients	Ontario TWA ¹	ACGIH TLV ²	OSHA PEL ³	NIOSH REL ⁴	IDLH ⁵
Iron and Iron Oxides	5.0 mg/m ³ (as iron oxide, respirable fraction ⁶)	5.0 mg/m ³ (as iron oxide, respirable fraction ⁶)	10 mg/m ³ (as iron oxide fume)	5.0 mg/m ³ (as iron oxide dust and fume)	2,500 mg Fe/m ³
Calcium Oxide	2.0 mg/m ³	2.0 mg/m ³	5.0 mg/m ³	2.0 mg/m ³	25 mg/m ³
Zinc Oxide	2.0 mg/m ³ (respirable)	2.0 mg/m ³ (respirable)	5.0 mg/m ³ (as fume) 15 mg/m ³ (as total dust) 5.0 mg/m ³ (as respirable fraction)	10 mg/m ³ (as total dust) 5.0 mg/m ³ (as respirable dust)	500 mg/m ³
Silica, Fused	0.1 mg/m ³ (as respirable fraction ⁶)	10 mg/m ³ (as inhalable fraction ⁷ , PNOS) ⁸ 3.0 mg/m ³ (as respirable fraction, PNOS)	0.05 mg/m ³ (respirable fraction ⁸ , all forms) 0.025 mg/m ³ AL (respirable fraction ⁸ , all forms)	0.05 mg/m ³	NE
Carbon	10 mg/m ³ (as inhalable fraction ⁷ , PNOS) ⁸ 3.0 mg/m ³ (as respirable fraction ⁶ , PNOS)	10 mg/m ³ (as inhalable fraction ⁷ , PNOS) ⁸ 3.0 mg/m ³ (as respirable fraction ⁶ , PNOS)	15 mg/m ³ (as total dust, PNOR) ⁹ 5.0 mg/m ³ (as respirable fraction, PNOR)	NE	NE
Manganese Oxide	0.2 mg/m ³ (as manganese)	0.02 mg/m ³ (manganese, respirable fraction ⁶) 0.1 mg/m ³ (manganese, inhalable fraction ⁷)	"C" 5.0 mg/m ³ (as Mn compounds and fume)	1.0 mg/m ³ (as Mn compounds and fume) "STEL" 3.0 mg/m ³	500 mg Mn/m ³
Aluminum Oxide	1.0 mg/m ³ (as aluminum, respirable fraction ⁶)	1.0 mg/m ³ (as aluminum, respirable fraction ⁶)	15 mg/m ³ (as total dust, PNOR) ⁹ 5.0 mg/m ³ (as respirable fraction, PNOR)	15 mg/m ³ (as total dust, ⁹) 5.0 mg/m ³ (as respirable fraction)	NE
Lead Oxide	0.05 mg/m ³ (as lead)	0.05 mg/m ³ (as lead)	0.05 mg/m ³ ¹⁰ "AL" 0.03 mg/m ³	0.05 mg/m ³ ¹¹ (as lead)	100 mg/m ³ (as lead)

NE - None Established

1. Time-Weighted Average (TWA) limits established by the Ontario Ministry of Labour are 8-hour TWA concentrations unless otherwise noted.
2. Threshold Limit Values (TLV) established by the American Conference of Governmental Industrial Hygienists (ACGIH) are 8-hour TWA concentrations unless otherwise noted. ACGIH TLVs are for guideline purposes only and as such are not legal, regulatory limits for compliance purposes.
3. OSHA PELs (Permissible Exposure Limits) are 8-hour TWA (Time-Weighted Average) concentrations unless otherwise noted. A ("C") designation denotes a ceiling limit, which should not be exceeded during any part of the working exposure unless otherwise noted. An Action level (AL) is used by OSHA and NIOSH to express a health or physical hazard. They indicate the level of a harmful or toxic substance/activity, which requires medical surveillance, increased industrial hygiene monitoring, or biological monitoring. Action Levels are generally set at one half of the PEL but the actual level may vary from standard to standard. The intent is to identify a level at which the vast majority of randomly sampled exposures will be below the PEL.
4. The National Institute for Occupational Safety and Health Recommended Exposure Limits (NIOSH-REL) Compendium of Policy and Statements. NIOSH, Cincinnati, OH (1992). NIOSH is the U.S. federal agency designated to conduct research relative to occupational safety and health. As is the case with ACGIH TLVs, NIOSH RELs are for guideline purposes only and as such are not legal, regulatory limits for compliance purposes.
5. The "immediately dangerous to life or health air concentration values (IDLHs)" are used by NIOSH as part of the respirator selection criteria and were first developed in the mid-1970's by NIOSH. The Documentation for Immediately Dangerous to Life or Health Concentrations (IDLHs) is a compilation of the rationale and sources of information used by NIOSH during the original determination of 387 IDLHs and their subsequent review and revision in 1994.
6. Respirable fraction. The concentration of respirable particulate for the application of this TLV is to be determined from the fraction passing a size-selector with the characteristics defined in the ACGIH TLVs[®] and BEIs[®] based on the Documentation of the Threshold Limit Values for Chemical Substances and Physical Agents & Biological Exposure Indices – as cited by Ministry of Labour (MOL) R.R.O. 833/90.
7. Inhalable fraction. The concentration of inhalable particulate for the application of this TLV is to be determined from the fraction passing a size-selector with the characteristics defined in the ACGIH TLVs[®] and BEIs[®] based on the Documentation of the Threshold Limit Values for Chemical Substances and Physical Agents & Biological Exposure Indices – as cited by Ministry of Labour (MOL) R.R.O. 833/90.
8. PNOS. Particles (Insoluble or Poorly Soluble) Not Otherwise Specified defined in the ACGIH TLVs[®] and BEIs[®] based on the Documentation of the Threshold Limit Values for Chemical Substances and Physical Agents & Biological Exposure Indices – as cited by Ministry of Labour (MOL) R.R.O. 833/90.
9. PNOR (Particulates Not Otherwise Regulated). All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by a limit which is the same as the inert or nuisance dust limit of 15 mg/m³ for total dust and 5 mg/m³ for the respirable fraction.

Section 8 - Exposure Controls / Personal Protection (continued)

10. OSHA considers "Lead" to mean metallic lead, all inorganic lead compounds (lead oxides and lead salts), and a class of organic compounds called soaps; all other lead compounds are excluded from this definition. The OSHA PEL and other OSHA requirements can be found in 29 CFR 1910.1025. The OSHA PEL (8-hour TWA) for lead in "non-ferrous foundries with less than 20 employees" is 0.075 mg/m³.
11. NIOSH considers "Lead" to mean metallic lead, lead oxides, and lead salts (including organic salts such as lead soaps but excluding lead arsenate). The NIOSH REL for lead (10-hour TWA) is 0.05 mg/m³; air concentrations should be maintained so that worker blood lead remains less than 0.060 mg Pb/100 g of whole blood.

8(b) Appropriate Engineering Controls: Local exhaust ventilation should be used to control the emission of air contaminants. General dilution ventilation may assist with the reduction of air contaminant concentrations. Emergency eye wash stations and deluge safety showers should be available in the work area.

8(c) Individual Protection Measures:

- **Respiratory Protection:** Seek professional advice prior to respirator selection and use. In the US, follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, use only a NIOSH-approved respirator. In Ontario, follow CSA Standard Z94.4-11 "Selection Care and Use of Respirators" or the "NIOSH Guide to the Selection and Use of Particulate Respirators (1996)" for additional information. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. Concentration in air of the various contaminants determines the extent of respiratory protection needed. Half-face, negative-pressure, air-purifying respirator equipped with P100 filter is acceptable for concentrations up to 10 times the exposure limit. Full-face, negative-pressure, air-purifying respirator equipped with P100 filter is acceptable for concentrations up to 50 times the exposure limit. Protection by air-purifying negative-pressure and powered air respirators is limited. Use a positive-pressure-demand, full-face, supplied air respirator or self-contained breathing apparatus (SCBA) for concentrations above 50 times the exposure limit. If exposure is above the IDLH (immediately dangerous to life or health) for any of the constituents, or there is a possibility of an uncontrolled release or exposure levels are unknown, then use a positive-demand, full-face, supplied air respirator with escape bottle or SCBA.

Warning! Air-purifying respirators both negative-pressure, and powered-air do not protect workers in oxygen-deficient atmospheres.

- **Eyes:** Wear eye protection/face protection. A face shield should be used when appropriate to prevent contact with splashed materials. Chemical goggles, face shields or glasses should be worn to prevent eye contact. Contact lenses should not be worn where industrial exposure to this material is likely.
- **Skin:** Persons handling this product should wear appropriate clothing to prevent skin contact. Take off contaminated clothing and wash before reuse. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.
- **Other Protective Equipment:** An eyewash fountain and deluge shower should be readily available in the work area.

Section 9 - Physical and Chemical Properties

9(a) Appearance (physical state, color, etc.): Solid reddish-brown moist precipitate

9(b) Odor: NA

9(c) Odor Threshold: NA

9(d) pH: 10.8

9(e) Melting Point/Freezing Point: NA

9(f) Initial Boiling Point and Boiling Range: NA

9(g) Flash Point: NA

9(h) Evaporation Rate: NA

9(i) Flammability (solid, gas): Not flammable

NA - Not Applicable

ND - Not Determined for product as a whole

9(j) Upper/lower Flammability or Explosive Limits: NA

9(k) Vapor Pressure: NA

9(l) Vapor Density (Air = 1): NA

9(m) Relative Density: NA

9(n) Solubility(ies): Insoluble

9(o) Partition Coefficient n-octanol/water: NA

9(p) Auto-ignition Temperature: ND

9(q) Decomposition Temperature: ND

9(r) Viscosity: ND

Section 10 - Stability and Reactivity

10(a) Reactivity: Not Determined (ND)

10(b) Chemical Stability: BOF Filter Cake is stable under normal storage and handling conditions.

10(c) Possibility of Hazardous Reaction: None Known

10(d) Conditions to Avoid: Calcium oxide will react with water to form calcium hydroxide.

10(e) Incompatible Materials: Iron oxide dusts in contact with calcium hypochlorite evolve oxygen and may cause an explosion.

10(f) Hazardous Decomposition Products: Oxides of carbon, metal oxides and toxic vapors may be released at elevated temperatures.

Section 11 - Toxicological Information

11(a-j) Information on Toxicological Effects: The following toxicity data has been determined for **BOF Filter Cake** by using the information available for its components applied to the guidance on the preparation of an SDS under the GHS requirements of WHMIS, OSHA and the EU CPL:

Hazard Classifications	Hazard Category		Hazard Symbols	Signal Word	Hazard Statement
	EU	OSHA / WHMIS			
Acute Toxicity Hazard (covers Categories 1-4)	4	4 ^a		Warning	Harmful if swallowed.
Skin Irritation (covers Categories 1A, 1B, 1C, and 2)	1B	1B ^b		Danger	Causes severe skin burns and eye damage.
Eye Damage/Irritation (covers Categories 1, 2A, and 2B)	1	1 ^c		Danger	Causes serious eye damage.
Carcinogenicity (covers Categories 1A, 1B and 2)	2	2 ^e		Warning	Suspected of causing cancer.
Toxic Reproduction (covers Categories 1A, 1B & 2)	1A	1A ^b		Danger	May damage fertility or the unborn child.
Specific Target Organ Toxicity (STOT) Following Single Exposure (covers Categories 1-3)	3	3 ⁱ		Warning	May cause respiratory irritation.
STOT Following Repeated Exposure (covers Categories 1 and 2)	1	1 ^j		Danger	Causes damage to central nervous system and lungs through prolonged or repeated exposure.

* NR Not Rated - Available data does not meet criteria for classification.

The Toxicological data listed below are presented regardless to classification criteria. Individual hazard classification categories where the toxicological information has met or exceeded a classification criteria threshold are listed above.

- a. No LC₅₀ or LD₅₀ has been established for **BOF Filter Cake**. The following data has been determined for the components:
 - **Iron Oxide:** LD₅₀ = >10,000 mg/kg (Oral/ Rat)
 - **Iron:** Rat LD₅₀ = 1060 mg/kg (IUCLID) (oral)
 - **Zinc Oxide:** Rat LD₅₀ >5000 mg/kg (oral)
 - **Carbon:** LD₅₀ = >10,000 mg/kg (Oral/ Rat)
 - **Lead Oxide:** Rat LD₅₀ > 2000 mg/kg (REACH) (Oral), Rat LC₅₀ > 5.05 mg/L (REACH) No data (IUCLID)(Inhalation)
- b. No Skin (Dermal) Irritation data available for **BOF Filter Cake** as a mixture. The following Skin (Dermal) Irritation data has been determined for the components:
 - **Iron Oxide:** Moderately irritating
 - **Magnesium Dioxide:** Severe skin irritant in human (HSDB).
- c. No Eye Irritation data available for **BOF Filter Cake** as a mixture. The following Eye Irritation information was found for the components:
 - **Iron Oxide:** Severely irritating; may cause burns. Human Corrosive (IUCLID).
 - **Iron:** Irritating when administered as Iron metal. Rabbit Draize - irritating (IUCLID).
 - **Calcium Oxide:** Rabbit Irritating (REACH).
 - **Magnesium dioxide:** Severe eye irritant in human (HSDB).
- d. No Skin (Dermal)/Respiratory Sensitization data available for **BOF Filter Cake** as a mixture or its individual components.
- e. No Aspiration Hazard data available for **BOF Filter Cake** as a mixture or its individual components.
- f. No Germ Cell Mutagenicity data available for **BOF Filter Cake** as a mixture. The following Germ Cell Mutagenicity information was found for the components:
 - **Iron Oxide:** Both positive and negative data.
- g. Carcinogenicity: IARC, NTP, and OSHA do not list **BOF Filter Cake** as carcinogens. The following Carcinogenicity information was found for the components:
 - **Iron Oxide:** IARC-3, TLV-A4
 - **Inorganic Lead Compounds:** IARC 2A
- h. No Toxic Reproduction data available for **BOF Filter Cake** as a mixture. The following Toxic Reproduction data was found for the components:
 - **Lead Oxide:** Developmental tox study in rats Inhalation. Lead levels in blood indicative of lead poisoning.
- i. No Specific Target Organ Toxicity (STOT) following a Single Exposure data available for **BOF Filter Cake** as a mixture. The following STOT following a Single Exposure data was found for the components:
 - **Iron Oxide:** May cause lung irritation.
 - **Iron:** Irritating to Respiratory tract.
 - **Calcium Oxide:** Can cause respiratory tract irritation, skin and eye irritation.

Section 11 - Toxicological Information (continued)

11(a-j) Information on Toxicological Effects (continued):

j. No Specific Target Organ Toxicity (STOT) following Repeated Exposure data was available for **BOF Filter Cake** as a whole. The following STOT following Repeated Exposure data was found for the components:

- **Iron Oxide:** Some pulmonary and lung effects reported.
- **Lead Oxide:** Lead effects include CNS, Reproduction, and Development.

The above toxicity information was determined from available scientific sources to illustrate the prevailing posture of the scientific community. The scientific resources includes: The American Conference of Governmental Industrial Hygienist (ACGIH) Documentation of the Threshold Limit Values (TLVs) and Biological Exposure indices (BEIs) with Other Worldwide Occupational Exposure Values, The International Agency for Research on Cancer (IARC), The National Toxicology Program (NTP) updated documentation, the World Health Organization (WHO) and other available resources, the International Uniform Chemical Information Database (IUCLID), European Union Risk Assessment Report (EU-RAR), Concise International Chemical Assessment Documents (CICAD), European Union Scientific Committee for Occupational Exposure Limits (EU-SCOEL), Agency for Toxic Substances and Disease Registry (ATSDR), Hazardous Substance Data Bank (HSDB), and International Programme on Chemical Safety (IPCS).

The following health hazard information is provided regardless to classification criteria and is based on the individual component(s):

Acute Effects by component:

- **Iron (and Iron Oxide):** Iron is harmful if swallowed, causes skin irritation, and causes eye irritation. Contact with iron oxide has been reported to cause skin irritation and serious eye damage.
- **Calcium Oxide:** Calcium oxide is an eye and skin irritant.
- **Zinc Oxide:** Not Reported/ Not Classified
- **Amorphous Silica (Silicon Dioxide):** Not Reported/ Not Classified
- **Manganese Oxide:** Manganese oxide is harmful if swallowed.
- **Carbon:** Not Reported/Not Classified
- **Magnesium Oxide:** Not Reported/ Not Classified
- **Crystalline Silica (Silicon Dioxide):** Causes irritation and inflammation of the respiratory tract. May cause abrasion of the cornea. Inhalation may cause cough. A single exposure to very high airborne levels may cause lung irritation in exposed humans.
- **Aluminum Oxide:** Inhalation may cause cough.
- **Lead Oxides:** Acute exposure to lead can be manifested as abdominal pain, nausea, constipation, anorexia, or vomiting; and, in severe cases coma or death.

Delayed (chronic) Effects by Component:

- **Iron (and Iron Oxides):** Chronic inhalation of excessive concentrations of iron oxide dusts may result in the development of a benign lung disease, called siderosis, which is observable as an X-ray change. No physical impairment of lung function has been associated with siderosis. Inhalation of excessive concentrations of ferric oxide may enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens. Iron oxide is listed as a Group 3 (not classifiable) carcinogen by the International Agency for Research on Cancer (IARC).
- **Calcium Oxide:** Depending on the concentration and duration of exposure, repeated or prolonged inhalation may cause inflammation of the respiratory passages, ulcers of the mucous membranes, and possible perforation of the nasal septum. Repeated or prolonged skin contact may cause dermatitis.
- **Zinc Oxide:** Zinc dusts are a low health risk by inhalation and should be treated as a nuisance dust.
- **Amorphous Silica (Silicon Dioxide):** Silicon dusts are a low health risk by inhalation and should be treated as a nuisance dust. Eye contact with pure material can cause particulate irritation. Skin contact with silicon dusts may cause physical abrasion.
- **Manganese Oxide:** Neurobehavioral alterations in worker populations exposed to Manganese Oxide include speed and coordination of motor function are especially impaired.
- **Carbon:** Chronic inhalation may lead to decreased pulmonary function.
- **Magnesium Oxide:** Irritation of eyes, nose, and throat. Symptoms may include dryness of nose and mouth, cough, feeling of weakness, tightness of chest, muscular pain, chills, fever, headache, nausea, and vomiting.
- **Aluminum Oxide:** Considered to be an inert or nuisance dust.
- **Lead Oxides:** Lead compounds can be toxic when ingested or inhaled. Lead is a cumulative poison. The predominant effects of excessive exposure are anemia, nervous system disorders, and kidney damage. Nervous system disorders may be displayed as irritability, headaches, insomnia, convulsions, muscular tremors, or palsy of the extremities. Excessive exposure can have adverse effects on human reproduction. Lead interferes with normal function of the adult and developing central nervous system in humans. Lead interferes with different enzyme systems. For this reason many organs or organ systems are potential targets for lead. Lead can damage fertility or the unborn child.

Section 12 - Ecological Information

12(a) Ecotoxicity (aquatic & terrestrial): No data available for the product, **BOF Filter Cake** as a whole. However, individual components of the product have been found to be toxic to the environment. Dusts may migrate into soil and groundwater and be ingested by wildlife as follows:

- **Iron Oxide:** LC₅₀: >1000 mg/L; Fish
- **Zinc Oxide:** EU RAR lists as Category 1 Very toxic to aquatic life with long lasting effects.
- **Calcium Oxide:** LC₅₀: 159 mg/L; invertebrates

12(b) Persistence & Degradability: No Data Available

12(c) Bioaccumulative Potential: No Data Available

12(d) Mobility (in soil): No Data Available

12(e) Other Adverse Effects: None Known

Additional Information:

Hazard Category: Category 1

Signal Word: Warning

Hazard Symbol:



Hazard Statement: Very Toxic to aquatic life with long lasting effects.

Section 13 - Disposal Considerations

Disposal: Dispose of contents/container in accordance with local/regional/international regulations.

Container Cleaning and Disposal: Follow applicable federal, provincial, state and local regulations. Observe safe handling precautions. European Waste Catalogue 10-02-99 10-02-13 (sludges and filter cakes from gas treatment containing dangerous substances) or 10-02-14 (sludges and filter cakes from gas treatment other than those mentioned in 10-02-13).

Please note this information is for **BOF Filter Cake** in its original form. Any alterations can void this information.

Section 14 - Transport Information

14 (a-g) Transportation Information:

TDG/US Department of Transportation (DOT) under federal TDG and 49 CFR 172.101 does not regulate **BOF Filter Cake** as a hazardous material. All federal, provincial, state, and local laws and regulations that apply to the transport of this type of material must be adhered to.

<p>Shipping Name: NA Shipping Symbols: NA Hazard Class: NA UN No.: NA Packing Group: NA DOT/ IMO Label: NA Special Provisions (172.102): NA</p>	<p>Packaging Authorizations a) Exceptions: NA b) Non-bulk: NA c) Bulk: NA</p>	<p>Quantity Limitations a) Passenger, Aircraft, or Railcar: NA b) Cargo Aircraft Only: NA Vessel Stowage Requirements a) Vessel Stowage: NA b) Other: NA DOT Reportable Quantities: NA</p>
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International Maritime Dangerous Goods (IMDG) and the Regulations Concerning the International Carriage of Dangerous Goods by Rail (RID) classification, packaging and shipping requirements follow the US DOT Hazardous Materials Regulation.

Regulations Concerning the International Carriage of Dangerous Goods by Road (ADR) does not regulate **BOF Filter Cake** as a hazardous material.

<p>Shipping Name: NA Classification Code: NA UN No.: NA Packing Group: NA ADR Label: NA Special Provisions: NA Limited Quantities: NA</p>	<p>Packaging a) Packing Instructions: NA b) Special Packing Provisions: NA c) Mixed Packing Provisions: NA</p>	<p>Portable Tanks & Bulk Containers a) Instructions: NA b) Special Provisions: NA</p>
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International Air Transport Association (IATA) does not regulate **BOF Filter Cake** as a hazardous material.

<p>Shipping Name: NA Class/Division: NA Hazard Label (s): NA UN No.: NA Packing Group: NA Excepted Quantities (EQ): NA</p>	<p>Passenger & Cargo Aircraft Limited Quantity (EQ)</p>		<p>Cargo Aircraft Only Pkg Inst: NA Max Net Qty/Pkg: NA</p>	<p>Special Provisions: NA ERG Code: NA</p>
	<p>Pkg Inst: NA Max Net Qty/Pkg: NA</p>	<p>Pkg Inst: NA Max Net Qty/Pkg: NA</p>		

Pkg Inst – Packing Instructions Max Net Qty/Pkg – Maximum Net Quantity per Package ERG – Emergency Response Drill Code

Transport Dangerous Goods (TDG) Classification: **BOF Filter Cake** does not have a **Transport Dangerous Goods (TDG)** classification.

Section 15 - Regulatory Information

Regulatory Information: The following listing of regulations relating to a Stelco product may not be complete and should not be solely relied upon for all regulatory compliance responsibilities. This product and/or its constituents are subject to the following regulations:

SARA Potential Hazard Categories: Immediate Acute Health Hazard, Delayed Chronic Health Hazard.

Section 313 Supplier Notification: The product, **BOF Filter Cake** contains the following toxic chemicals subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372:

CAS #	Chemical Name	Percent by Weight
7439-96-5	Manganese Oxide (Mn compounds)	2 max
1314-13-2	Zinc Oxide (Zn Compounds)	14 max
1309-60-0	Lead Oxide (Pb Compounds)	0.3 max

State Regulations: The product, **BOF Filter Cake** as a whole is not listed in any state regulations. However, individual components of the product are listed in various state regulations:

California Prop. 65: Contains elements known to the State of California to cause cancer or reproductive toxicity. This includes Lead and lead compounds.

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations and the SDS contains all the information required by the Hazardous Products Regulations.

Section 16 - Other Information

Prepared By: Stelco Inc.

Revision History:

- 06/30/2017 – Update to Stelco
- 4/08/2014 - Update to OSHA HAZCOM 2012
- 5/04/2011 – Update of content and format to comply with GHS
- 3/01/1999 - Original

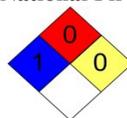
Additional Information:

Hazardous Material Identification System (HMIS) Classification

Health Hazard	1
Fire Hazard	0
Physical Hazard	0

HEALTH= 1, * Denotes possible chronic hazard if airborne dusts or fumes are generated Irritation or minor reversible injury possible.
 FIRE= 0, Materials that will not burn.
 PHYSICAL HAZARDS = 0, Materials that are normally stable, even under fire conditions, will not react with water, polymerize, decompose, condense, or self-react. Non-explosives.

National Fire Protection Association (NFPA)



HEALTH = 1, Exposure could cause irritation but only minor residual injury even if no treatment is given.
 FIRE = 0, Materials that will not burn.
 INSTABILITY = 0, Normally stable, even under fire exposure conditions, and are not and reactive with water.

ABBREVIATIONS/ACRONYMS:

ACGIH	American Conference of Governmental Industrial Hygienists	NIF	No Information Found
BEIs	Biological Exposure Indices	NIOSH	National Institute for Occupational Safety and Health
CAS	Chemical Abstracts Service	NTP	National Toxicology Program
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act	ORC	Organization Resources Counselors
CFR	Code of Federal Regulations	OSHA	Occupational Safety and Health Administration
CNS	Central Nervous System	PEL	Permissible Exposure Limit
GI, GIT	Gastro-Intestinal, Gastro-Intestinal Tract	PNOR	Particulate Not Otherwise Regulated
HMIS	Hazardous Materials Identification System	PNOC	Particulate Not Otherwise Classified
IARC	International Agency for Research on Cancer	PPE	Personal Protective Equipment
LC50	Median Lethal Concentration	ppm	parts per million
LD50	Median Lethal Dose	RCRA	Resource Conservation and Recovery Act
LD_{Lo}	Lowest Dose to have killed animals or humans	RTECS	Registry of Toxic Effects of Chemical Substances
LEL	Lower Explosive Limit	SARA	Superfund Amendment and Reauthorization Act
µg/m³	microgram per cubic meter of air	SCBA	Self-contained Breathing Apparatus
mg/m³	milligram per cubic meter of air	STEL	Short-term Exposure Limit
mppcf	million particles per cubic foot	TLV	Threshold Limit Value
SDS	Safety Data Sheet	TWA	Time-weighted Average
MSHA	Mine Safety and Health Administration	UEL	Upper Explosive Limit
MOL	Ontario Ministry of Labour	WHMIS	Workplace Hazardous Materials Information System
NFPA	National Fire Protection Association		

Disclaimer: This information is taken from sources or based upon data believed to be reliable. However, Stelco Inc. makes no warranty as to the absolute correctness or sufficiency of any of the foregoing or that additional or other measures may not be required under particular conditions.



The Steel Company of Canada

BOF Filter Cake

Signal Word: DANGER

Symbols:



HAZARD STATEMENTS:

Suspected of causing cancer.
May damage fertility or the unborn child
Causes damage to central nervous system, and lungs through prolonged or repeated exposure.
Causes severe skin burns and serious eye damage.
Harmful if swallowed.
May cause respiratory irritation.

PRECAUTIONARY STATEMENTS

Do not breathe dusts.
Wear protective gloves/protective clothing/eye protection/face protection.
Wash thoroughly after handling. Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well ventilated area.

If exposed, concerned or feel unwell: Get medical advice/attention, call a poison center or doctor/physician. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center or doctor/physician.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

If swallowed: Rinse mouth. Do **NOT** induce vomiting. Call a poison center or doctor if you feel unwell.
Store locked up.

Dispose of contents in accordance with federal, provincial, state and local regulations.

Stelco Inc.
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Emergency Contact: 1-888-226-8832

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